

**ATOSIBAN ACETATE  
DRUG SUBSTANCE SPECIFICATION**



Molecular weight: 994.2

Page 1 of 2

Sequence: Mpa-D-Tyr(Et)-Ile-Thr-Asn-Cys-Pro-Orn-Gly-NH<sub>2</sub> (acetate)

Last version: 09 JUN 2018

Available registration documents (CTD format): DMF

TEST	ACCEPTANCE CRITERIA	ANALYTICAL PROCEDURE
Appearance	White to off-white powder	Visual inspection
Identity, HPLC 1	Retention time of the main peak conforms to that of the reference	In-house
Identity, HPLC 2	Retention time of the main peak conforms to that of the reference	In-house
Identity, Mass spectrometry	994.5 ± 0.2	Ph. Eur.
Identity of acetic acid/acetate, HPLC	Retention time of the main peak conforms to that of the reference	In-house
Peptide content, HPLC	95 to 105% of atosiban, calculated with reference to the anhydrous, acetic acid free and ethanol free substance  ≥ 85% of atosiban, calculated with reference to the total mass of the substance	In-house
Peptide related impurities, HPLC		In-house
Sum of impurities	≤ 3.0%	
Single impurity	≤ 0.5%	
Specific optical rotation [α] <sub>D</sub> <sup>20</sup> (c = 1.0, 1% acetic acid)	-54.5 to -46.5	Ph. Eur.
pH	4.9 to 6.9	Ph. Eur.

**ATOSIBAN ACETATE  
DRUG SUBSTANCE SPECIFICATION**



Molecular weight: 994.2

Page 2 of 2

Sequence: Mpa-D-Tyr(Et)-Ile-Thr-Asn-Cys-Pro-Orn-Gly-NH<sub>2</sub> (acetate)

Last version: 09 JUN 2018

Available registration documents (CTD format): DMF

TEST	ACCEPTANCE CRITERIA	ANALYTICAL PROCEDURE
Acetic acid/acetate content, HPLC	5.0 to 8.0%	In-house
Water content, Karl Fischer	≤ 8.5%	Ph. Eur.
Ethanol content	≤ 1.5%	In-house
Sulphated ash	≤ 0.1%	Ph. Eur.
Microbial enumeration tests		Ph. Eur.
TAMC	< 100 CFU/g	
TYMC	< 100 CFU/g	
Bacterial endotoxins	≤ 12.0 IU/mg	